



Item ID: LA-3302

Revision Level:

Revision Date:

Title: Material Specification for LA-3302

**Chemical Composition Requirements
(By weight percent)**

Element	Minimum	Maximum	Target
Aluminum	-	-	-
Boron	-	-	-
Carbon	3.90%	4.20%	4.05%
Chromium	-	0.50%	0.25%
Cobalt	11.00%	13.00%	12.00%
Free Carbon	-	-	-
Iron	-	2.00%	1.00%
Manganese	-	-	-
Molybdenum	-	-	-
Nickel	-	0.50%	0.25%
Oxygen	-	-	-
Silicon	-	-	-
Sulfur	-	-	-
Tungsten	85.10%	-	85.10%
Vanadium	-	-	-

Rotap Sizing Requirements (Weight Percent Per ASTM B214)			
U.S. Mesh Passing Sieve X Retained		Min.	Max.
		-	-
X		-	-
X		-	-
X		-	-
X		-	-
X		-	-
X	D	-	-

Sub-Sieve Sizing Requirements (Volume Percent Per ASTM B822)		
Micron Channel	Min	Max
-176 μ	99.00%	-
-125 μ	90.00%	-
-88 μ	70.00%	90.00%
-62 μ	-	43.00%
-44 μ	-	10.00%
-31 μ	-	4.00%
-22 μ	-	-

Physical Properties Requirements		
Testing Procedure	Minimum	Maximum
Hall Flow (per ASTM B213)	-	-
Apparent Density (per ASTM B212)	-	-
Mean Value (per ASTM B222)	-	-
D10 (per ASTM B222)	-	-
D50 (per ASTM B222)	-	-
D90 (per ASTM B222)	-	-

Quality Manager:

Operations Manager:

General Manager: